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## **CLAIMS**

- 1. A soft gelatin capsule containing a pharmaceutical formulation comprising at least one omega-3 polyunsaturated fatty acid in free acid form or a pharmacologically acceptable derivative thereof characterised in that the capsule comprises gelatin extracted by an extraction process comprising acid pre-treatment of a collagen source.
- 2. A soft gelatin capsule as claimed in Claim 1 wherein formulation comprises 5, 8, 11, 14, 17-eicosapentaenoic acid (or "EPA").

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- 3. A soft gelatin capsule as claimed in Claim 2 wherein EPA is present in an amount of at least about 50 wt % of the formulation.
- 4. A soft gelatin capsule as claimed in Claim 2 or Claim 3 wherein EPA is present in an amount of between from about 50 wt % to about 60 wt % of the formulation.
  - 5. A soft gelatin capsule as claimed in Claim 2 or Claim 3 wherein EPA is present in an amount of at least about 90 wt % of the formulation.

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- 6. A soft gelatin capsule as claimed in any of the preceding claims wherein the formulation comprises 4, 7, 10, 13, 16, 19-docosahexaenoic acid (or "DHA").
- 7. A soft gelatin capsule as claimed in Claim 6 insofar as dependent from any of
  Claims 1 to 4 wherein DHA is present in an amount of between from about 20 wt %
  to about 30 wt % of the formulation.
  - 8. A soft gelatin capsule as claimed in any of the preceding claims comprising between from about 100mg to about 2000mg of said formulation.

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9. A soft gelatin capsule as claimed in any of the preceding claims comprising about 500mg of said formulation.

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- 10. A soft gelatin capsule as claimed in any of Claims 1 to 8 comprising about 1000mg of said formulation.
- 11. A soft gelatin capsule as claimed in any of the preceding claims wherein the or at least one omega-3 polyunsaturated fatty acid is in free acid form or in the form of a pharmacologically acceptable salt thereof.
  - 12. A soft gelatin capsule as claimed in any of the preceding claims wherein the omega-3 polyunsaturated fatty acid is in free acid form.
- 13. A soft gelatin capsule as claimed in any of the preceding claims wherein the gelatin comprises porcine gelatin.
- 14. A soft gelatin capsule as claimed in any of Claims 1 to 12 wherein the gelatin comprises bovine gelatin.
  - 15. A soft gelatin capsule as claimed in any of Claims 1 to 12 wherein the gelatin comprises fish gelatin.
- 20 16. A soft gelatin capsule as claimed in any of the preceding claims wherein the wall of the capsule consists of a single layer.
  - 17. A soft gelatin capsule as claimed in any of the preceding claims wherein the capsule delays release of the formulation until after passage through the stomach.
  - 18. A soft gelatin capsule as claimed in any of the preceding claims wherein the capsule delays release of the formulation until after passage beyond the pancreatic duct in the duodenum.
- 30 19. A soft gelatin capsule as claimed in Claim 17 or Claim 18 wherein the capsule is coated with at least one enteric material.
  - 20. A soft gelatin capsule as claimed in any of Claims 17 to 19 wherein at least one enteric material is integrated within the gelatin of the capsule.

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- 21. A soft gelatin capsule as claimed in Claim 19 or Claim 20 wherein the or at least one enteric material is a neutral polyacrylate polymer.
- 5 22. A soft gelatin capsule as claimed in any of Claims 19 to 21 wherein the or at least one enteric material is poly(ethylacrylate-methylmethacrylate).
  - 23. Use of gelatin extracted by an extraction process comprising acid pretreatment of a collagen source in the manufacture of a medicament comprising at least one soft gelatin capsule as defined in Claim 1 for the oral treatment or prophylaxis of a condition selected from chronic inflammatory conditions, hyperlipidaemia, hypertriglyceridaemia, asthma, bipolar disorder and neoplastic disease.
- 24. Use as claimed in Claim 23 wherein the medicament comprises at least one soft gelatin capsule as defined in any of Claims 2 to 22.

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- 25. A process for the manufacture of a soft gelatin capsule containing a pharmaceutical formulation comprising at least one omega-3 polyunsaturated fatty acid in free acid form or a pharmacologically acceptable derivative thereof, said process comprising encapsulating said pharmaceutical formulation in gelatin extracted by an extraction process comprising acid pre-treatment of a collagen source.
- 26. Use of gelatin extracted by an extraction process comprising acid pretreatment of a collagen source in a soft gelatin capsule containing a pharmaceutical formulation comprising at least one omega-3 polyunsaturated fatty acid in free acid form or a pharmacologically acceptable derivative thereof to improve resistance of the soft gelatin capsule to chemical interaction with the formulation.
- 27. Use as claimed in Claim 26 wherein said resistance is greater than that of a soft gelatin capsule containing a pharmaceutical formulation comprising at least one omega-3 polyunsaturated fatty acid in free acid form or a pharmacologically acceptable derivative thereof in which the gelatin consists essentially of gelatin extracted by an extraction process comprising alkali pre-treatment of a collagen source.

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- 28. Use of gelatin extracted by an extraction process comprising acid pretreatment of a collagen source in a soft gelatin capsule containing a pharmaceutical formulation comprising at least one omega-3 polyunsaturated fatty acid in free acid form or a pharmacologically acceptable derivative thereof to improve shelf life of the soft gelatin capsule.
- 29. Use as claimed in Claim 28 wherein said shelf life is greater than that for a soft gelatin capsule containing a pharmaceutical formulation comprising at least one omega-3 polyunsaturated fatty acid in free acid form or a pharmacologically acceptable derivative thereof in which the gelatin consists essentially of gelatin extracted by an extraction process comprising alkali pre-treatment of a collagen source.

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- 15 30. A method of treatment or prophylaxis of a condition selected from chronic inflammatory conditions, hyperlipidaemia, hypertriglyceridaemia, asthma, bipolar disorder and neoplastic disease comprising administering a therapeutically effective amount of a pharmaceutical formulation comprising at least one omega-3 polyunsaturated fatty acid in free acid form or a pharmacologically acceptable salt thereof per day in the form of a plurality of soft gelatin capsules as defined in Claim 1.
  - 31. A method as claimed in Claim 30 wherein the soft gelatin capsules are as defined in any of Claims 2 to 22.
  - 32. A soft gelatin capsule substantially as hereinbefore described with reference to the accompanying examples.
- 33. A process substantially as hereinbefore described with reference to the30 accompanying examples.
  - 34. A use substantially as hereinbefore described with reference to the accompanying examples.